

ALL IN MILLIMETERS									
Intake	1		2		3		4		
Cam to Shim Clearance	0.127	0.152	0.076	0.102	0.102	0.127	0.178	0.208	
Shim Part #	245		255A		250A		Y235		
Shim Thickness	2.380		2.490		2.420		2.260		
Shim + Clearance	2.520		2.579		2.535		2.453		
New Shim thickness	2.440		2.499		2.455		2.373		Desired Tolerance
									0.080
Exhaust	1		2		2		3		
Cam to Shim Clearance	0.178	0.208	0.178	0.208	0.102	0.127	0.076	0.102	
Shim Part #	245		260A		265		265		
Shim Thickness	2.380		2.420		2.590		2.580		
Shim + Clearance	2.573		2.613		2.705		2.669		
New Shim Thickness	2.493		2.533		2.625		2.589		Desired Tolerance
									0.080