

Simple Jetting Guidelines

Here is a simple set of jetting guidelines that have worked for me. For those considering jet changes, this might help select a starting point.

- 1 jet size for pod (K&N, Uni, generic) filter (single inside the air box)
- 1 jet size for drilling out the bottom of the air box
- 2 jet sizes for both single K&N and drilled air box
- 2 jet sizes for individual pod filters
- 2 jet sizes for 4 into 1 exhaust
- 1 pilot jet size for every 3 main jet size increase

Add up all the jet size increases and subtract one. (Remember they go in steps of 2.5 for each jet size).

Check plug spake plug colour often, sync carbs after each jet change and make sure the floats are set correctly.

Example

- Stock main jets: 102.5
- Stock pilot jets: 15
- 2 sizes for 4 into 1 exhaust
- 2 size for pod filters
- Main Jet Calculation = $(2+2) - 1 = 3$ size main jet increase or $102.5 + (2.5 * 3) = 110$
- Pilot Jet Calculation = 1 size pilot jet increase or $15 + (2.5 * 1) = 17$

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